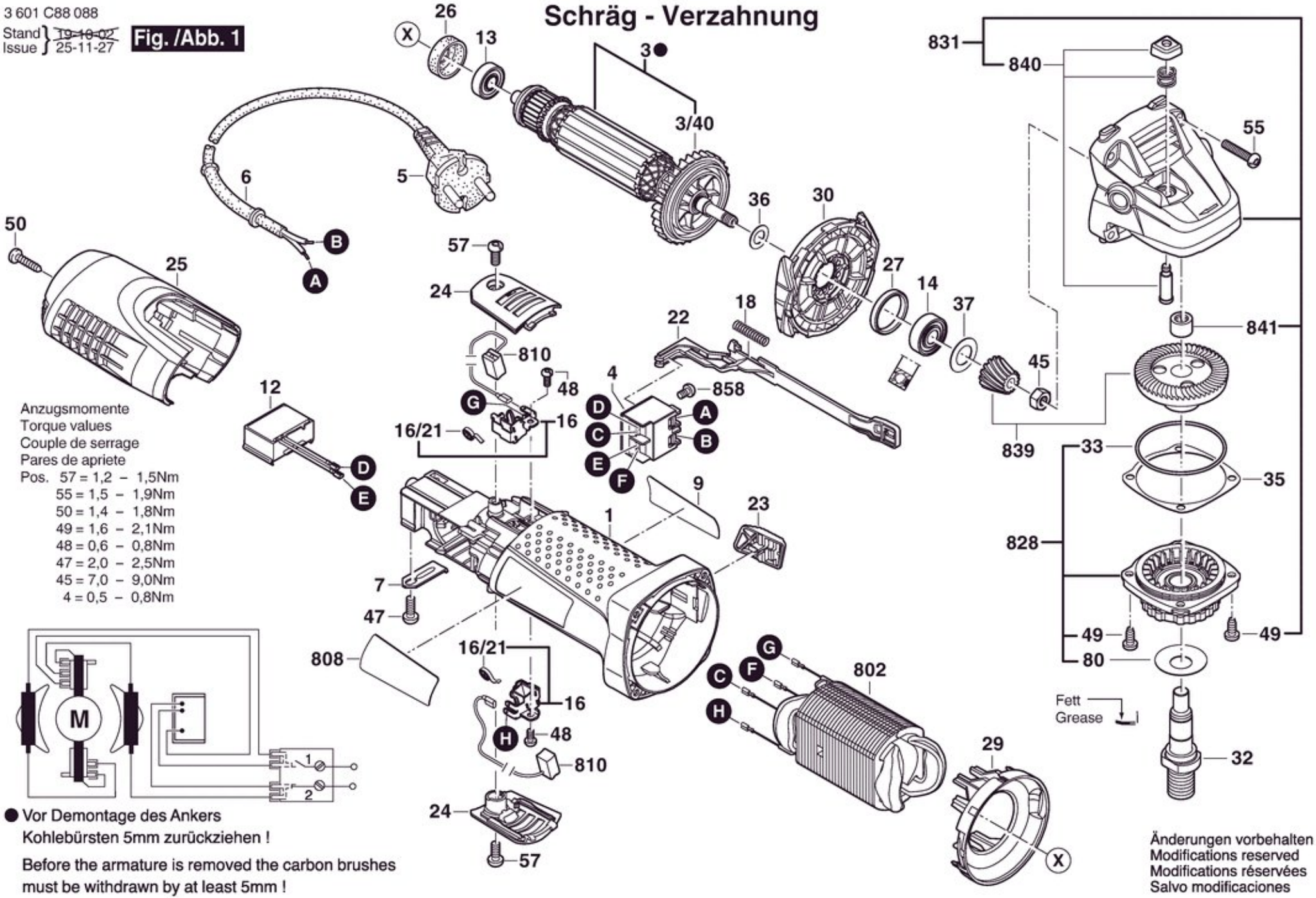
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**Fig. /Abb. 1**

# Schräg - Verzahnung




Anzugsmomente
Torque values
Couple de serrage
Pares de apriete
Pos. 57 = 1,2 – 1,5Nm
55 = 1,5 – 1,9Nm
50 = 1,4 – 1,8Nm
49 = 1,6 – 2,1Nm
48 = 0,6 – 0,8Nm
47 = 2,0 – 2,5Nm
45 = 7,0 – 9,0Nm
4 = 0,5 – 0,8Nm

● Vor Demontage des Ankers
Kohlebürsten 5mm zurückziehen !

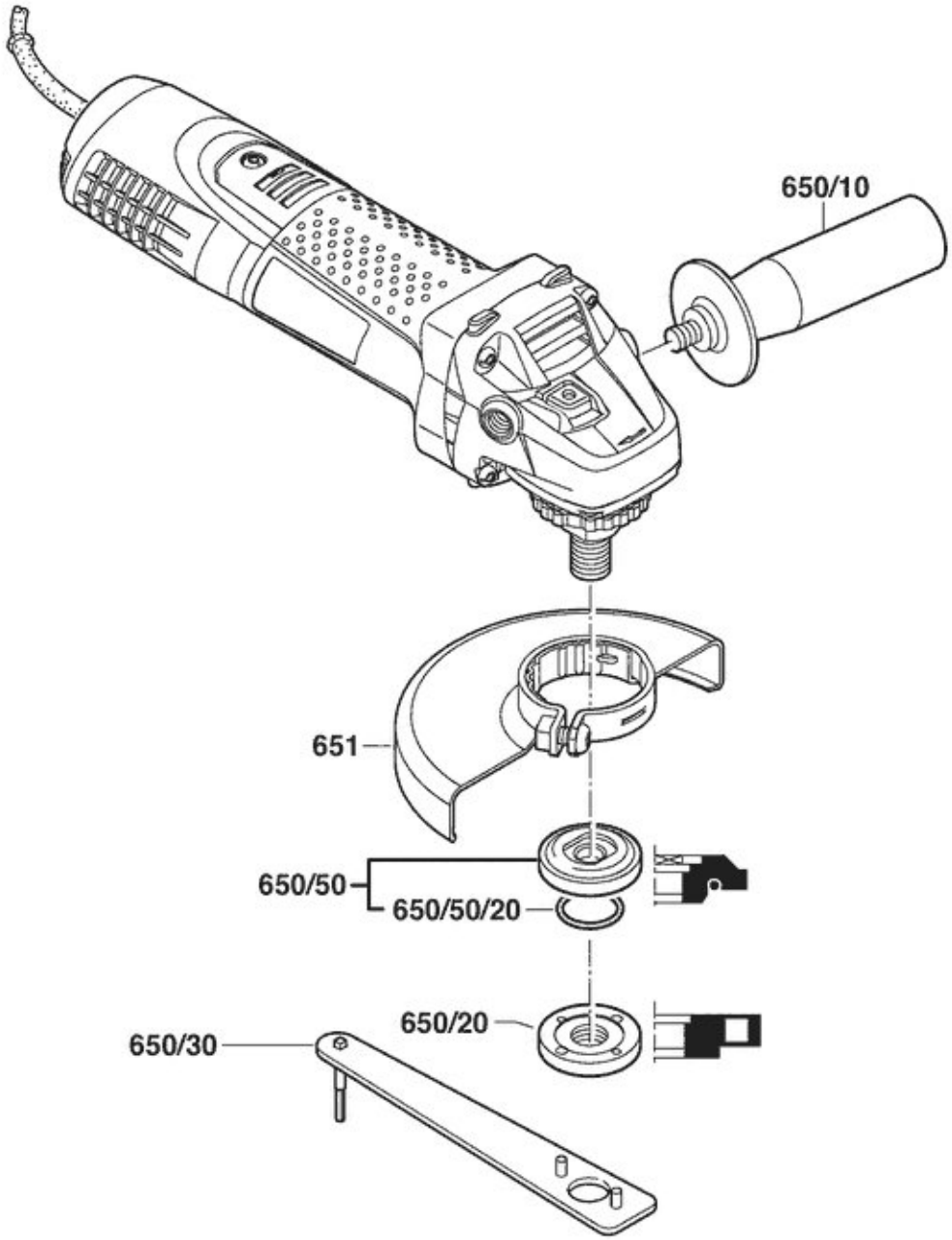
Before the armature is removed the carbon brushes must be withdrawn by at least 5mm !

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**Fig./Abb. 2**







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