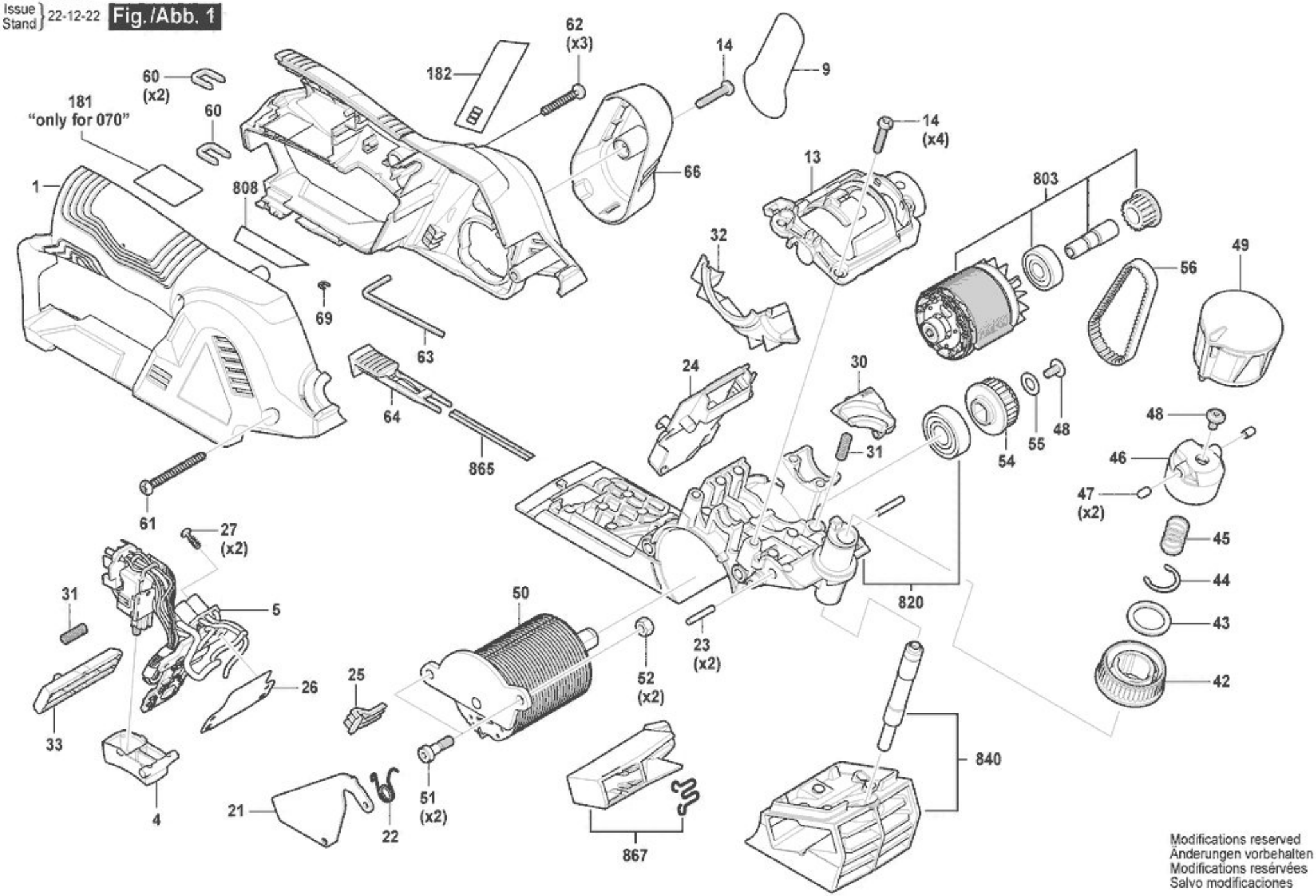
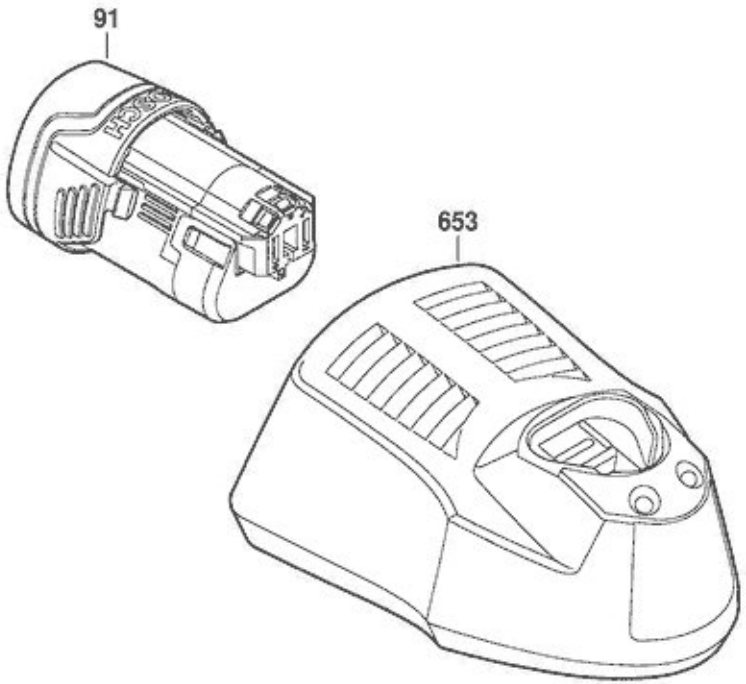
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Fig./Abb. 1

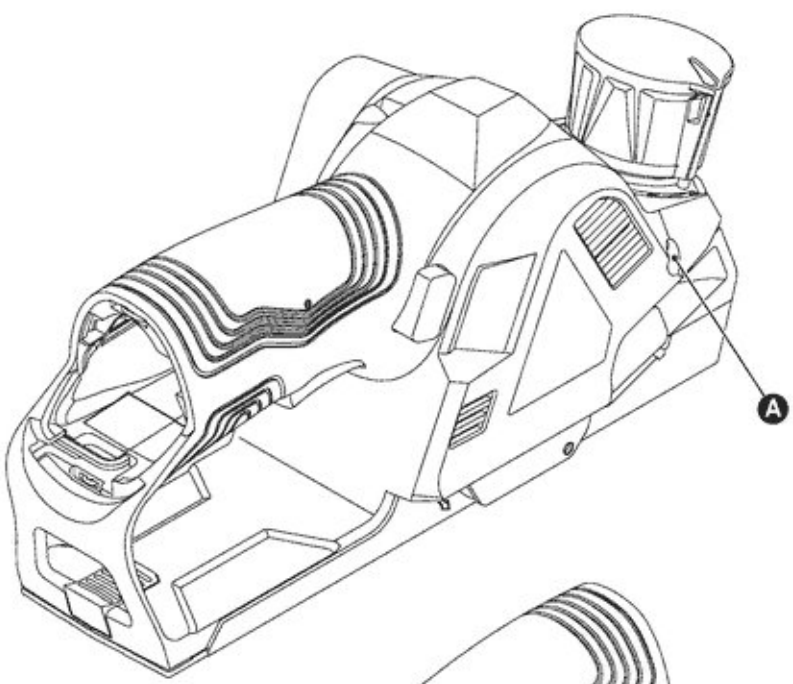


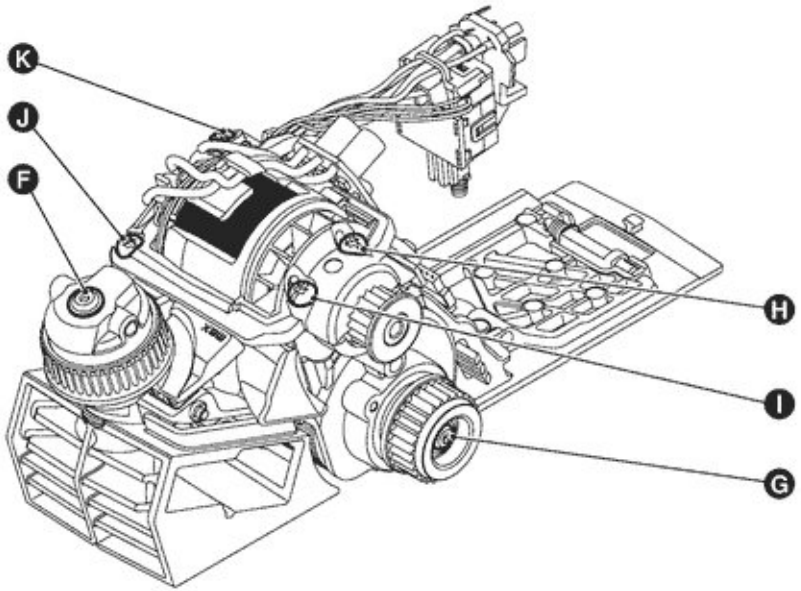
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Salvo modificaciones

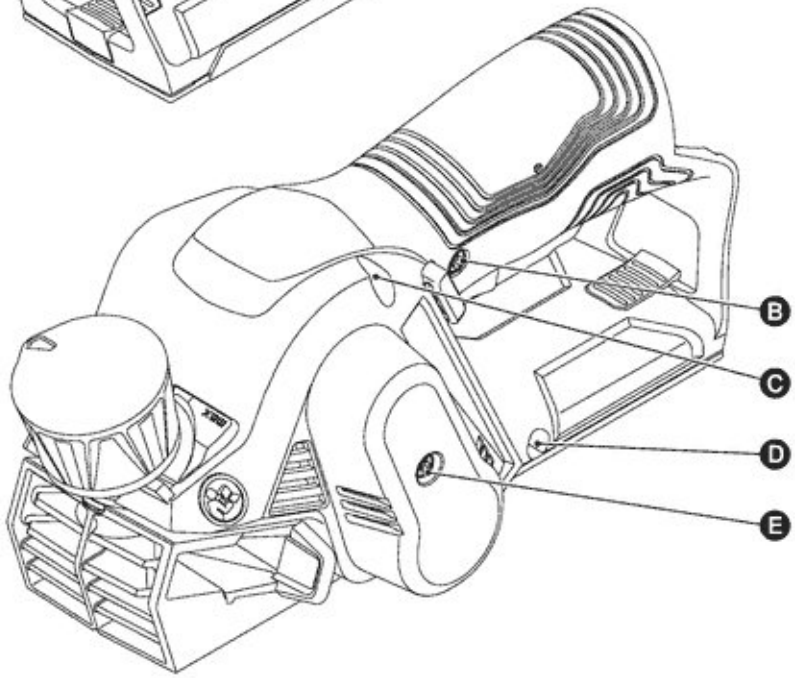


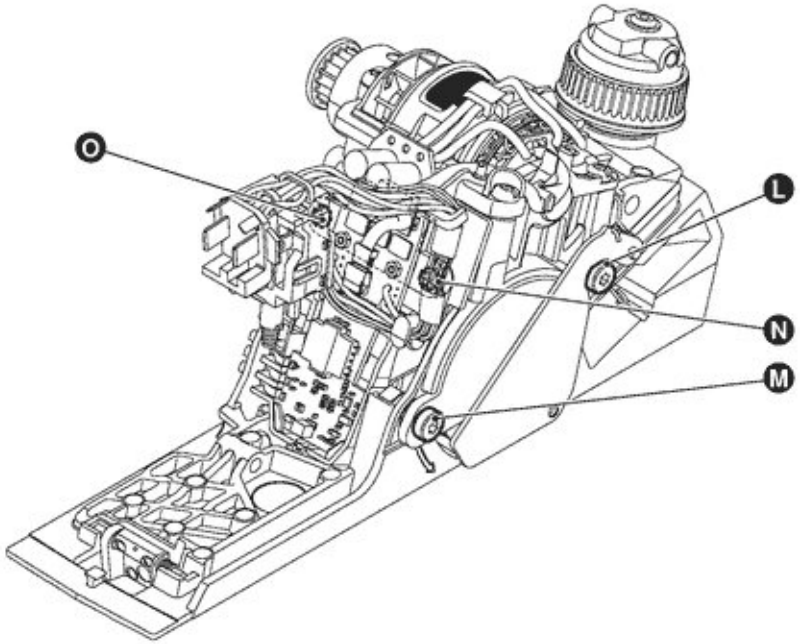
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Salvo modificaciones

Fig./Abb. 3









Screw	Torque value	Screw order
A	2,0 - 2,2 Nm	4
B	2,4 - 2,6 Nm	2
C	2,4 - 2,6 Nm	1
D	2,4 - 2,6 Nm	3
E	1,1 - 1,3 Nm	open
F	1,6 - 1,8 Nm	open
G	1,6 - 1,8 Nm	open
H	1,6 - 1,8 Nm	1
I	1,6 - 1,8 Nm	2
J	1,6 - 1,8 Nm	3
K	1,6 - 1,8 Nm	4
L	4,3 - 4,5 Nm	2
M	4,3 - 4,5 Nm	1
N	0,7 - 0,9 Nm	open
O	0,7 - 0,9 Nm	open

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