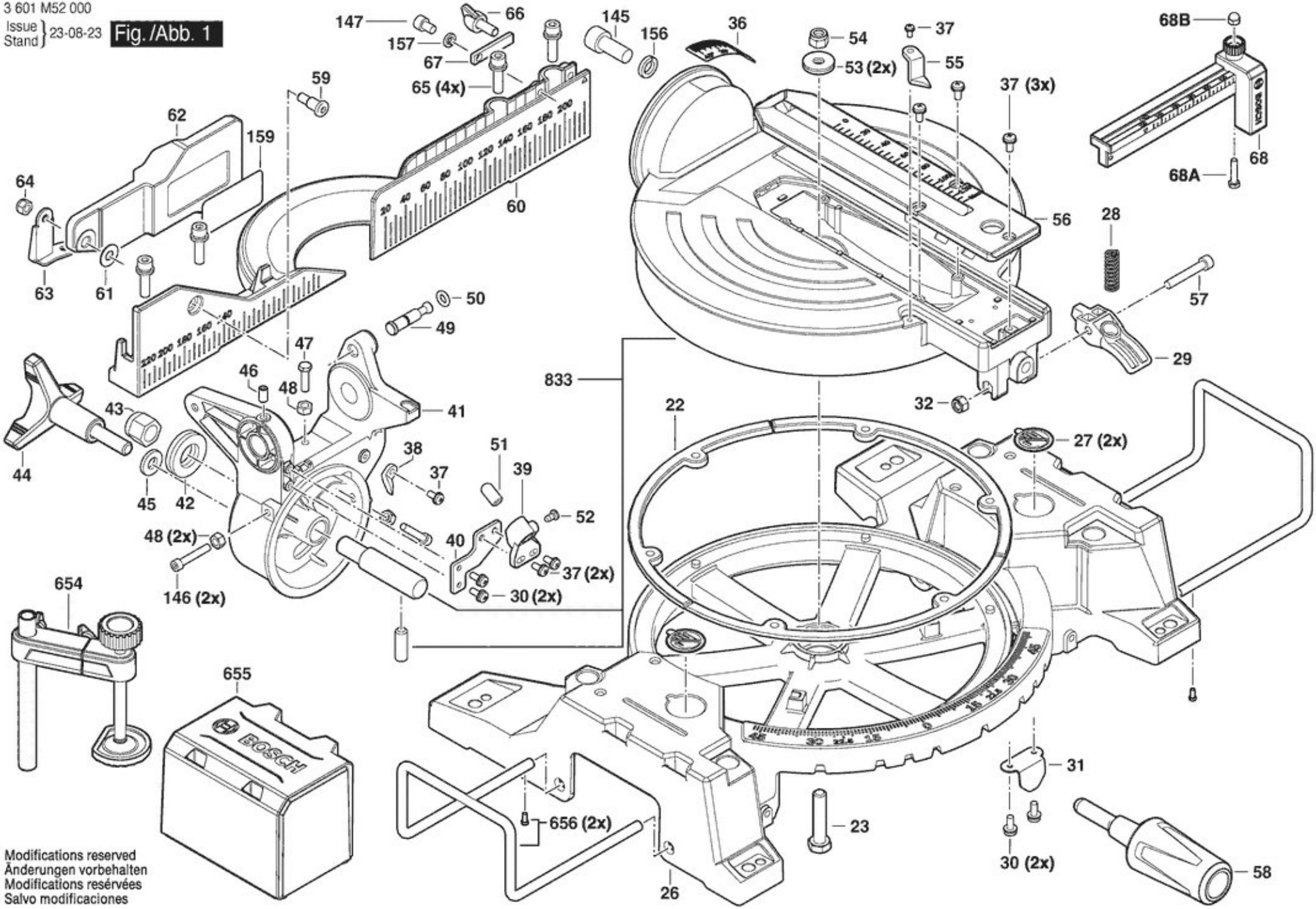
3 601 M52 000

Issue / Stand 23-08-23

Fig./Abb. 1

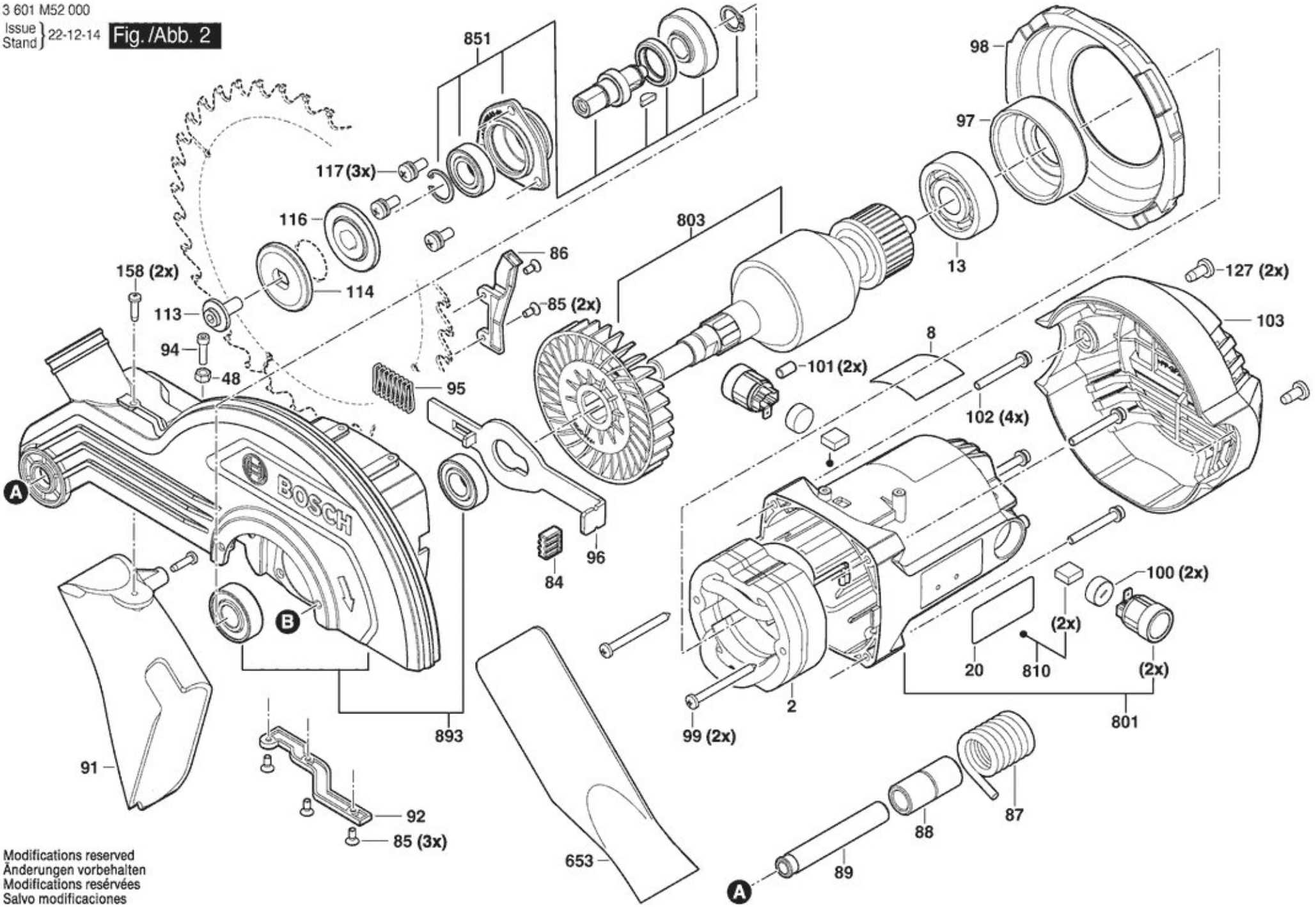


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Fig./Abb. 2



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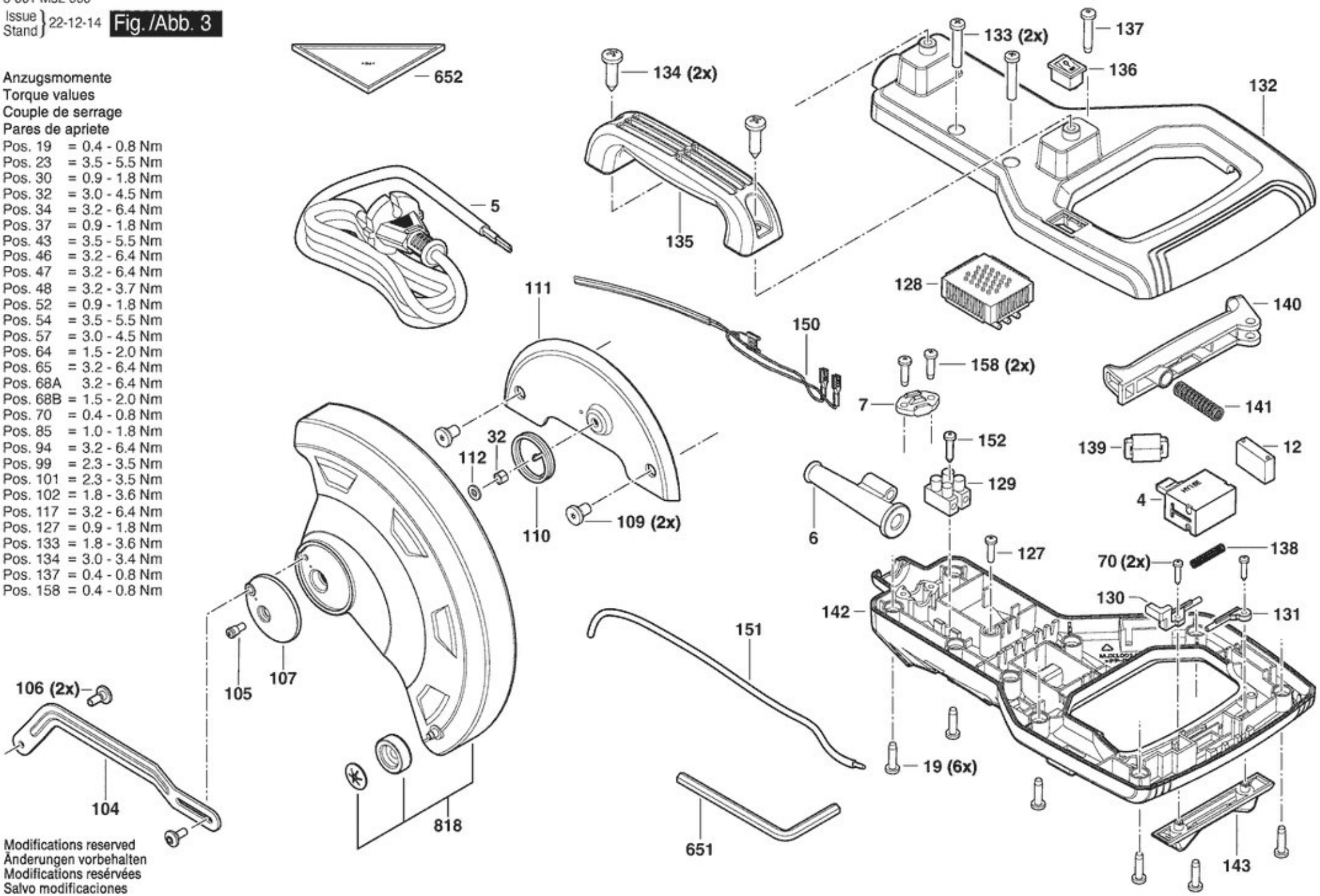
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Fig./Abb. 3

Anzugsmomente
Torque values
Couple de serrage
Pares de apriete

Pos. 19 = 0.4 - 0.8 Nm
Pos. 23 = 3.5 - 5.5 Nm
Pos. 30 = 0.9 - 1.8 Nm
Pos. 32 = 3.0 - 4.5 Nm
Pos. 34 = 3.2 - 6.4 Nm
Pos. 37 = 0.9 - 1.8 Nm
Pos. 43 = 3.5 - 5.5 Nm
Pos. 46 = 3.2 - 6.4 Nm
Pos. 47 = 3.2 - 6.4 Nm
Pos. 48 = 3.2 - 3.7 Nm
Pos. 52 = 0.9 - 1.8 Nm
Pos. 54 = 3.5 - 5.5 Nm
Pos. 57 = 3.0 - 4.5 Nm
Pos. 64 = 1.5 - 2.0 Nm
Pos. 65 = 3.2 - 6.4 Nm
Pos. 68A 3.2 - 6.4 Nm
Pos. 68B = 1.5 - 2.0 Nm
Pos. 70 = 0.4 - 0.8 Nm
Pos. 85 = 1.0 - 1.8 Nm
Pos. 94 = 3.2 - 6.4 Nm
Pos. 99 = 2.3 - 3.5 Nm
Pos. 101 = 2.3 - 3.5 Nm
Pos. 102 = 1.8 - 3.6 Nm
Pos. 117 = 3.2 - 6.4 Nm
Pos. 127 = 0.9 - 1.8 Nm
Pos. 133 = 1.8 - 3.6 Nm
Pos. 134 = 3.0 - 3.4 Nm
Pos. 137 = 0.4 - 0.8 Nm
Pos. 158 = 0.4 - 0.8 Nm



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